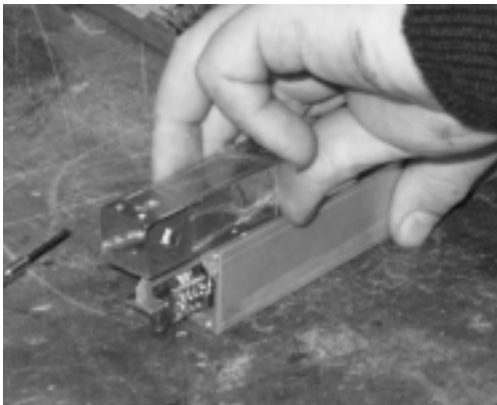


INSTRUCTIONS FOR REPLACING READER HEAD

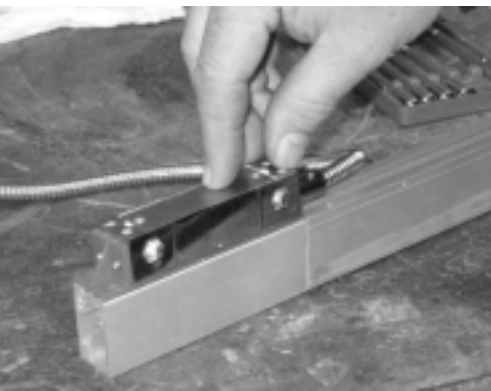
1. To replace a reader head on a scale, place the scale on a flat work bench with the reader head facing upwards and remove one of the end plates by unscrewing the 4 screws in the end of the end plate.



2. Slide the old reader head out of the scale housing and discard. Note the cable outlet direction as the new reader head cable will need to face in the same direction.



3. Place the new reader head on the bench with the cable facing up. Remove the two screws that secure the reader head to the aluminium case that the reader head comes in so that it will slide.



4. Place the new reader head transporter case to that it lines up with the existing scale and slide the reader head from the transporter to the scale. Insure that the cable outlet is in the same direction as the original.

5. Remove the old salastic from the end plate insuring that the surface that mates with the scale is clean and free of grease and old salastic. Smear a film of salastic on to the mating surfaces and insure that a water tight seal will be made.



5. Push the mating parts together and replace the 4 screws in end plate. Remove the excess salastic with a rag. Remove the remaining two screws that secure the blue plastic spacer strip to the reader head and remove the strip. Insure that the power is off on the display unit then replace the scale on the machine and connect to the display unit.